



Dart Aerospace Ltd.
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SWA25A-210A
Job Sheet 200150



Part No: SWA25A-210A

Job Qty: 1 pcs

Part Name: Upper End Swivel



Part Weight: 0 lbs

Job Created: 9/6/19

Due Date: 9/9/19

Type: AOG

Status: New

Job Tracking No:

Created By: Jennifer Renwick

Description: Order 16887

Priority: AOG

Note: DWG SWA25A-210A A IPP Rev. A 19.09.06 New issue DP Verify DD

Ship Via:

Rush!

Cancelled

John scrapped

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
123	Rework - 1 - Startup	1 pcs	9/9/19	9/9/19	1.00	1.00	NV5000 - 1		<i>J.C. 6.19-09-07</i>
							NV5000 - 2		
124	QC 2	1 pcs	9/9/19	9/9/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



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Container No: S212071



Part: SWA25A-210A

Job No: 200150

Serial No/Batch: S212071

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 09/07/19

Plex 9/6/19 1:51 PM Dart.Renwick.Jennifer

				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130 QC 8	1 pcs	9/9/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B	1 pcs	9/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	

					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150 QC 21 - SA	1 pcs	9/9/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 123 - Rework SWA25A-210 to SWA25A-210A drawing Rev A.

Descriptions: 124 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SWA25A-210	Upper End Swivel	1 pcs (1 ea)	123-Rework - 1 - Startup	5044 923

Job Allocations

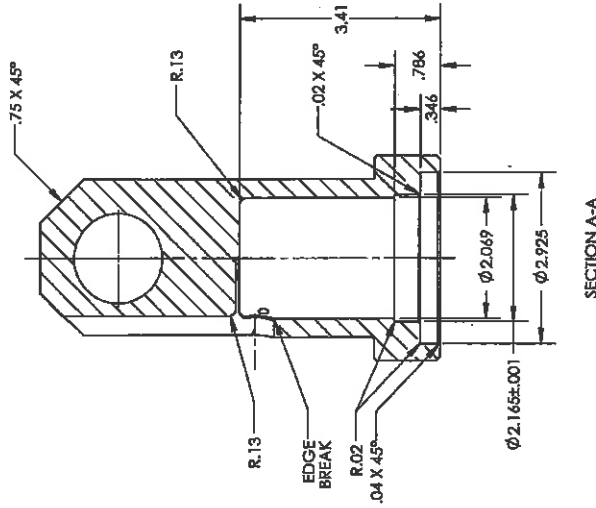
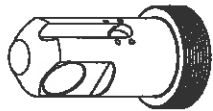
Operation	Component Part	Required	Inventory	Allocated
123-Rework - 1 - Startup	SWA25A-210	1	2	0

Part Specifications

Specifications could not be found.

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REV		EGR	REVISIONS			APPROVED
			DESCRIPTION	DATE	INITIAL	
A			NEW ISSUE	9/21/2015	VM	



SECTION A-A



UPPER END SWIVEL

STAMP NO.	SWA25A-210A	REV	A
QTY.	88 T4, H11001075	MAINT BY	CANAM
UNLESS OTHERWISE SPECIFIED		APPROVED	
CONNECTIONS AND JOINTS		BY	
TO BE WELDED		DATE	
WELDING		TIME	
WELDING		PRICE	
1. BREAK ALL WELDING EXPENSE .016 X 48"		USED ON MODEL	
2. PAYING			
SCALE 1/2"	DATE 2010-02-23	SHEET 1 OF 1	

ASSTY QTY	ASSTY QTY	P/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
.	.		SWA25A-210A	1	UPPER END SHIMBEL	SS 17-4, H1 180H1075	

